

Fig. 1

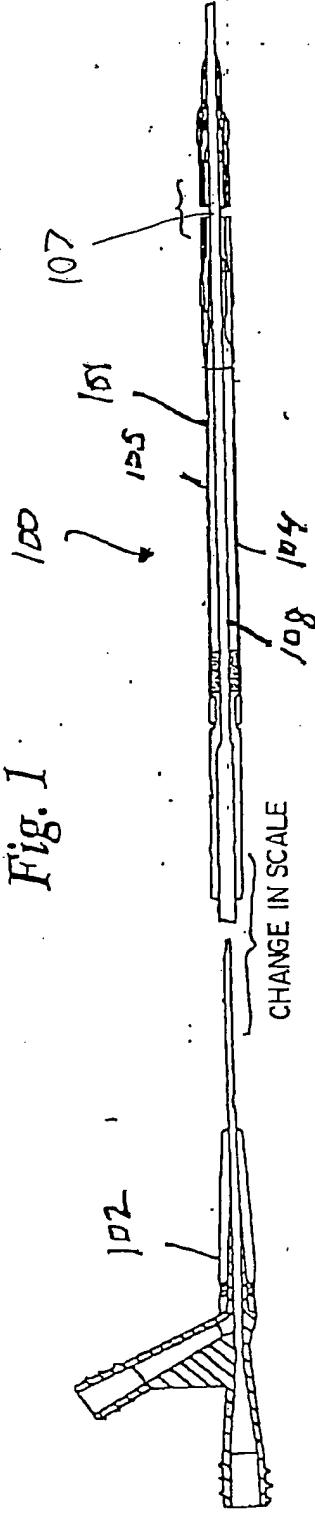


Fig. 2

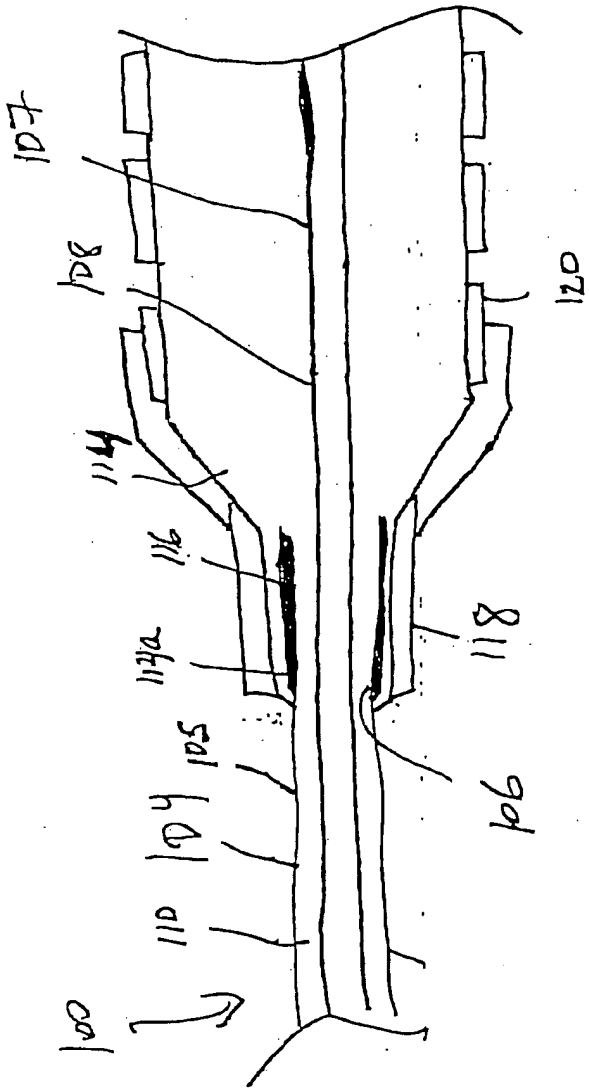
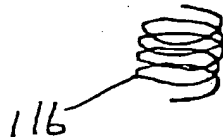


Fig. 3

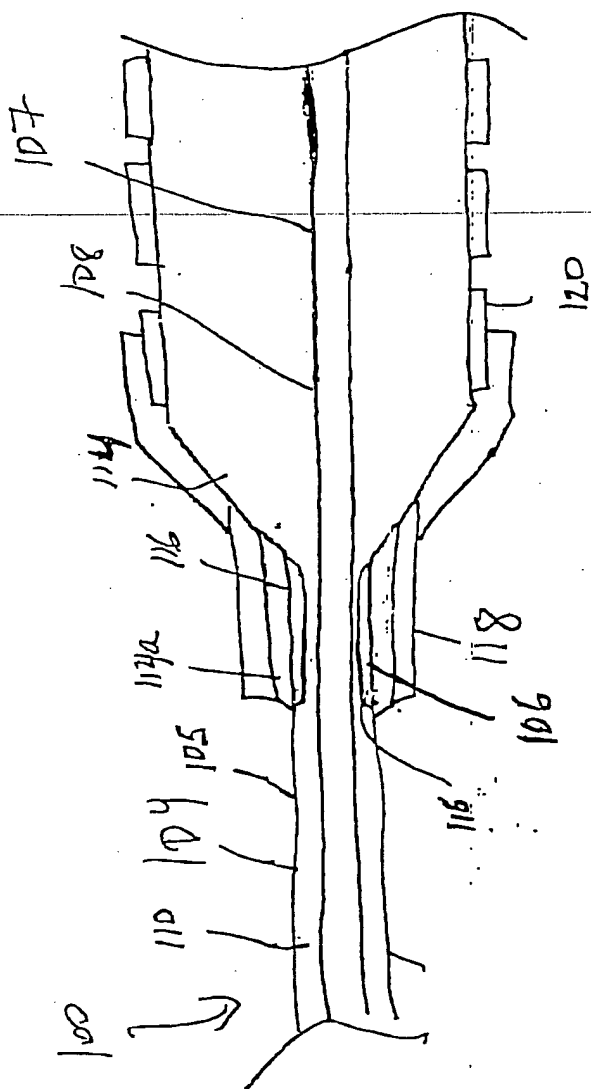


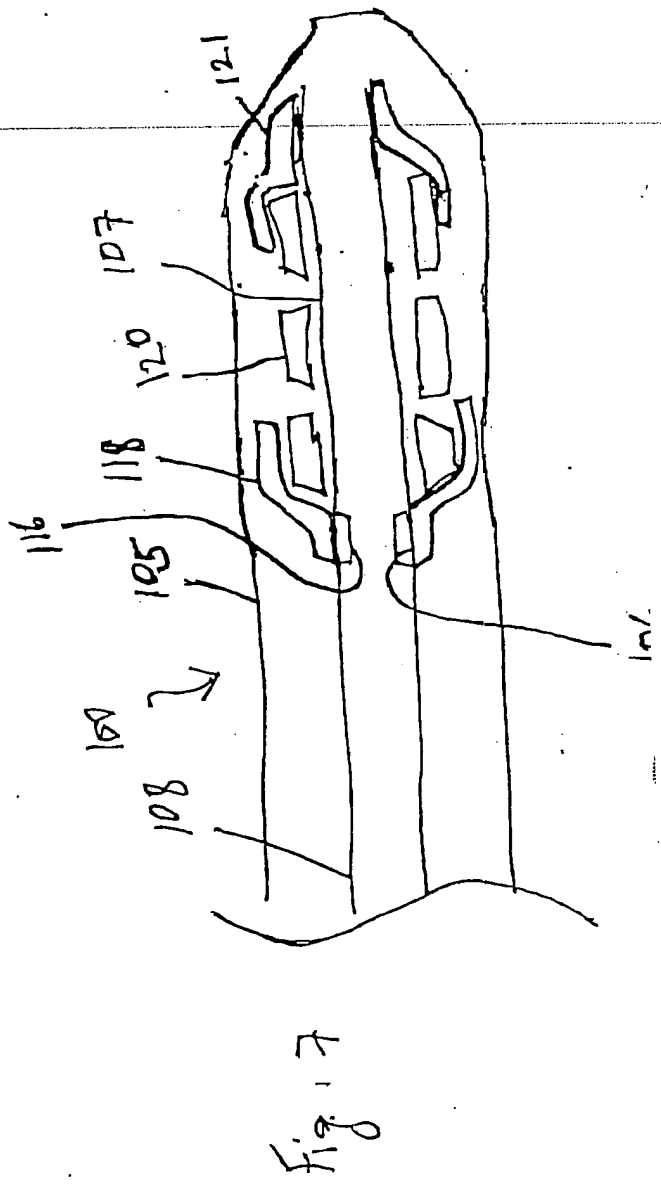
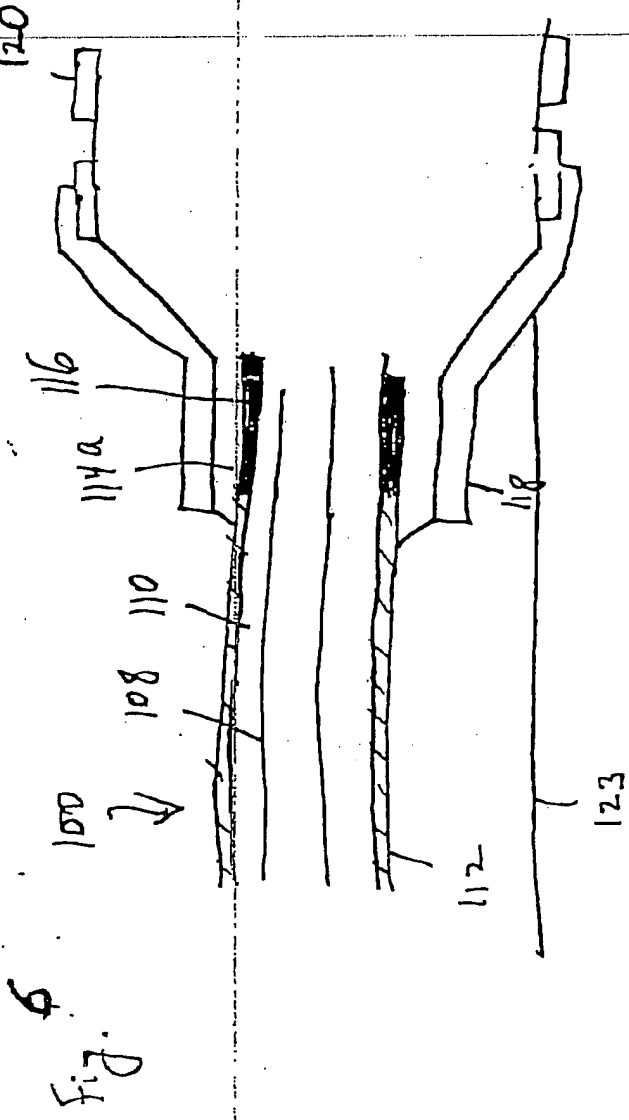
Fig. 4

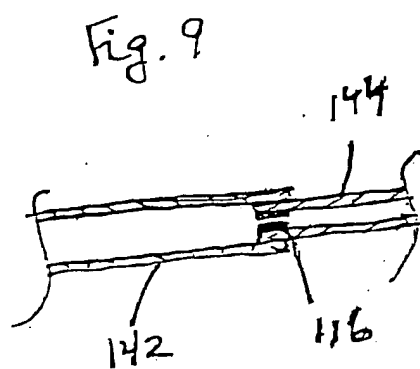
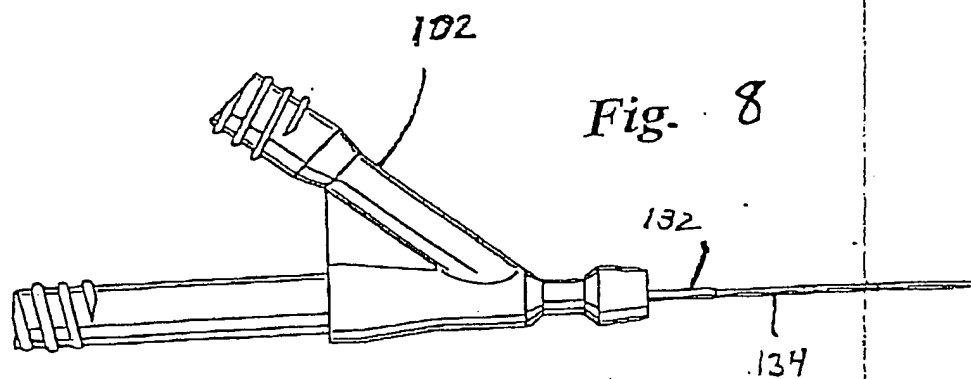


0939276.032401

Fig. 5







09939276.082401

Fig. 11

Expanded View

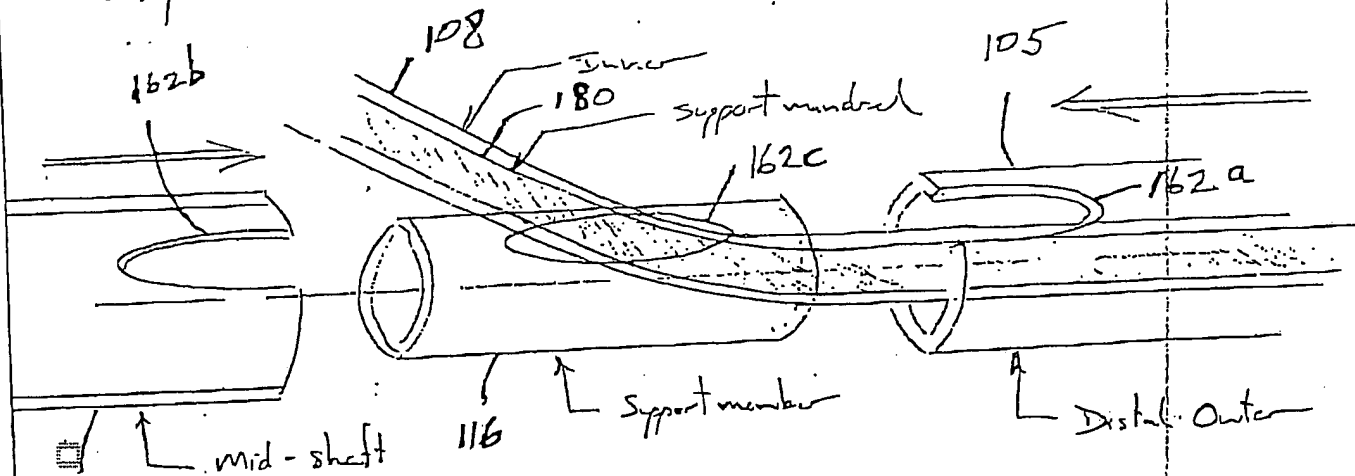
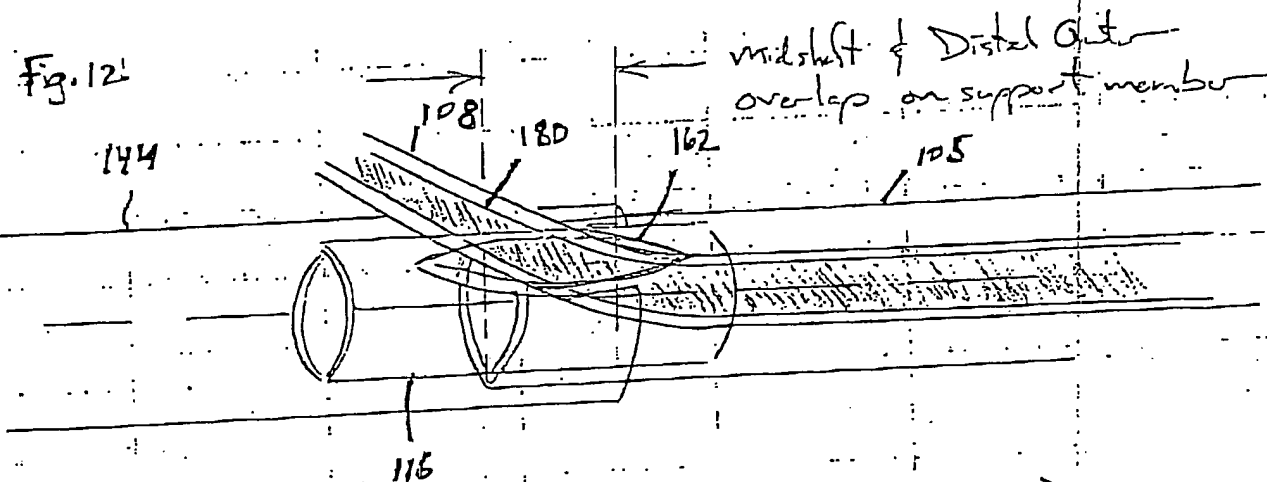


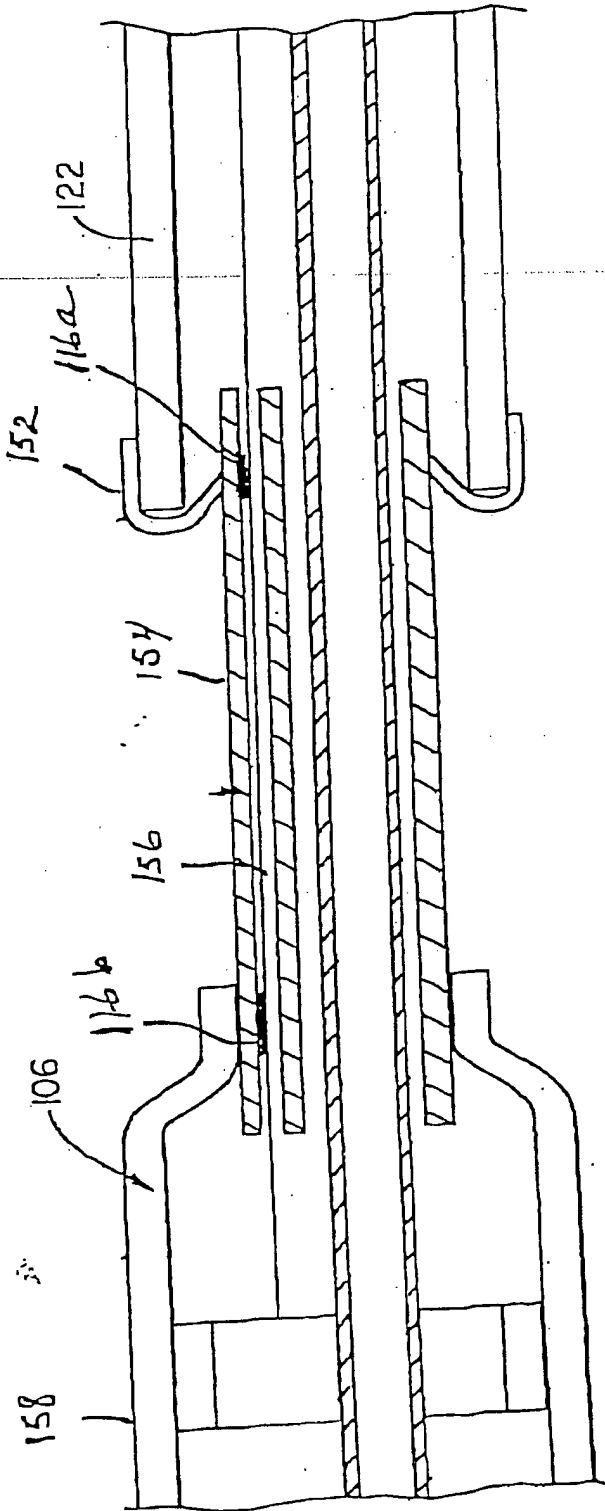
Fig. 12



Assembled View (prior to laser welding)

104280.9226E60

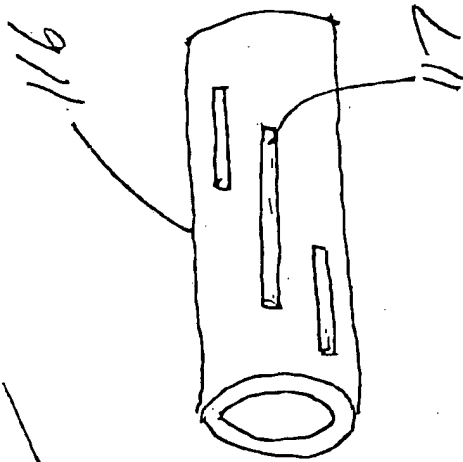
Fig. 10





00939276.082401

F16.13



F16.15



F16.14

